

Assembling of the S8 plug (for cable diameters of 6mm)



Pic 1:
The plug as delivered.



Pic 2:
Separate
components
of the plug.



Pic 3:
Insert now the cable - please take
care of the small o-ring. Solder now
the cable ends to the plug.



Pic 4:
Now press the insert of the plug
head carefully into the plug. A bench
vice can be helpful. Take care not to
damage the contact pins.



Pic 5:
Take care of the right position of the o-ring.
(Please note that the contact pins should be more
inserted into the plug housing than shown on this
picture.)



Pic 6:
Screw the cable gland to the plug head firmly.
Use a flat wrench at the cable holder and a pipe
wrench protected with rubber or similar not to
damage the plug head.



Pic 7:
The assembled plug.